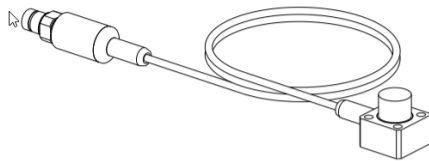


350900 HT Velocity and Acceleration Sensor

Datasheet

Bently Nevada Machinery Condition Monitoring

Description



The 350900 High Temperature Velocity and Acceleration Sensor (HTVAS) provides a continuous acceleration and velocity output, allowing the customer to protect their machine with an velocity signal while simultaneously capturing the acceleration signal for machinery diagnostics. Its design is primarily for use with the 3500/42M and 3500/44M monitors. When attaching the HTVAS to a 3500/42M or 3500/44M monitor you must use the acceleration and velocity signals from the transducer on a separate channel pair (such as channels 1 and 3) or on separate monitors.

The 350900 High Temperature Velocity and Acceleration Sensor (HTVAS) separates the high-temperature sensing element from the signal conditioning electronics, with the two permanently connected via a hardline cable. This arrangement allows you to mount the sensing head on surfaces with temperatures as high as +482 °C (+900 °F), while installing the signal conditioning electronics in a cooler location. Eliminating connections between the sensing head and its associated signal conditioning electronics also eliminates a significant source of potential transducer failures (connector problems). This achieves overall transducer system performance comparable to other case-mounted vibration transducers, but permits use at significantly higher temperatures. The main features of the 350900 HTVAS are as follows:

- Velocity and acceleration output
- High temperature operation up to +482°C (+900 °F)
- Electronics rated to +125°C (+257°F), survivable to +155°C (+311°F)



If housing measurements are being made for overall protection of the machine, give thought to the usefulness of the measurement for each application. Most common machine malfunctions (imbalance, misalignment, etc.) originate at the rotor and cause an increase (or at least a change) in rotor vibration. For any housing measurement alone to be effective for overall machine protection, the



machine must faithfully transmit a significant amount of rotor vibration to the bearing housing or machine casing, or more specifically, to the mounting location of the transducer.

In addition, exercise care in the physical installation of the transducer. Improper installation can degrade the transducer's performance, and/or generate signals which do not represent actual machine vibration.

Upon request, we can provide engineering services to determine the suitability of housing measurements for the machine in question and/or to provide installation assistance.

Specifications

Specifications are between +20 °C and +30 °C (+68 °F to +86 °F) with machine casing vibration at 100 Hz (6000 cpm) and with a 10 kΩ load unless otherwise indicated.

Electrical

Power Requirements	
Input Voltage	-18 to -30 Vdc; -18 to -28 Vdc for hazardous area approval options.
Quiescent Current	6 mA nominal, no load.
Transverse Sensitivity	Less than 5% of axial sensitivity.
Amplitude Linearity	± 1% to 4900 m/s ² (500 g) peak overall acceleration.
Mounted Resonant Frequency	Greater than 15 kHz.
Maximum Cable Length	305 meters (1000 ft).
Grounding	Case isolated.

Velocity Output

Sensitivity	3.94 mV/mm/s (100 mV/in/s) ±5%.
Frequency Response	40 Hz to 1 kHz (2400 cpm to 60 kcpm) ±5% with 305 metres (1000 ft) of cable. 25 Hz to 2 kHz (1500 cpm to 120 kcpm) ±3 dB with 305 metres (1000 ft) of cable.
System Sensitivity over Extended Temperatures	Over a sensor temperature range of -54 °C to +399 °C (-65 °F to +750 °F) and with the electronics between -54 °C to +125 °C (-65 °F to +257 °F), the output remains within ± 10% of 3.94 mV/mm/s (100 mV/in/s). Over a sensor temperature range of -54 °C to +482 °C (-65 °F to +900 °F) and with the electronics between -54 °C to +125 °C (-65 °F to +257 °F), the output remains within ± 15% of

	3.94 mV/mm/s (100 mV/in/s).
Output Bias Voltage	-10.0 ± 2.0 Vdc.
Velocity Range	1270 mm/s (50 in/s).
Broadband Noise Floor (5 Hz to 2 kHz)	0.05 mm/s rms (0.002 in/s rms), max.

Acceleration Output

Sensitivity	1.02 mV/m/s ² (10 mV/g) ± 5%.
Frequency Response	25 Hz to 4 kHz (1500 cpm to 240 kcpm) ± 5% with 305 metres (1000 ft) of cable. 10 Hz to 10 kHz (600 cpm to 600 kcpm) ± 3 dB with 305 metres (1000 ft) of cable.
System Sensitivity over Extended Temperatures	Over a sensor temperature range of -54 °C to +399 °C (-65 °F to +750 °F) and with the electronics between -54 °C to +125 °C (-65 °F to +257 °F), the output remains within ± 10% of 1.02 mV/m/s ² (10 mV/g). Over a sensor temperature range of -54 °C to +482 °C (-65 °F to +900 °F) and with the electronics between -54 °C to +125 °C (-65 °F to +257 °F), the output remains within ± 15% of 1.02 mV/m/s ² (10 mV/g).
Output Bias Voltage	-10.0 ± 2.0 Vdc.
Acceleration Range	4900 m/s ² (500 g).
Broadband Noise Floor (5 Hz to 2 kHz)	147 mm/s ² (1.5 mg) rms, max.

Environmental Limits

Operating and Storage Temperatures	
Sensor	-54°C to +482°C (-65°F to +900°F).
Mineral Insulated Cable	-54°C to +482°C (-65°F to +900°F).
Electronics	-54°C to +125°C (-65°F to +257°F).
Soak Back Temperature	The electronics will survive temperature exposure of +155°C (+311°F) for four hours without failure. Electrical performance will not be met during this period.
Shock Survivability	19,620 m/s ² (2000 g) peak, maximum.
Relative Humidity	100% condensing, non-submerged. Case is hermetically sealed.

Weight (without field wiring)	(1.200 lb + 0.006 lb/in cable length), typical.
Mounting Angle	Any orientation

Physical

Sensor	
Dimensions	See "Graphs and Figures" on page 8
Mounting	30.2 mm (1.188 in) square mounting hole pattern, 7.2 mm (0.283 in) mounting holes (4 holes).
Mounting Surface	32 microinch rms.
Material	Nickel alloy 600.
Integral Cable	
Diameter	6.35 ± 1.27 mm (0.25 ± 0.05 in)
Material	300 Series Stainless Mineral Insulated Integral Cable with Stainless Steel Overbraid.
Bend Radius	Minimum bend radius of 51 mm (2.0 in).
Integral Electronics	
Dimensions	See "Graphs and Figures" on page 8
Mounting	Patch panel hub mount.
Material	300 series stainless steel.
Connector	MIL-DTL-83723/90 - 1006N with gold-plated 300 series stainless steel.
System	0.545 kg + 0.10 kg/m cable length

Compliance and Certifications

FCC

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions:

- This device may not cause harmful interference.
- This device must accept any interference received, including interference that may cause undesired operation.

EMC

EMC Directive 2014/30/EU

RoHS

RoHS Directive 2011/65/EU

Maritime

330400 and 330425 only

ABS 2009 Steel Vessels Rules

1-1-4/7.7,4-8-3/1.11.1,4-9-7/13

Hazardous Area Approvals



CSA/NRTL/C

330450	<p>Ex ia IIC T4: AEx ia IIC T4: Class I, Div 1, Groups A, B, C, D. Class II, Div 1, Groups E, F, G; Class III, Div 1</p> <p>Install per drawing 168078 T4 @ Ta (-40°C to 100°C) Enclosure Type 4X</p> <p>Ex nL IIC T4: Class I, Zone 2 Class II, Div 2, Groups A, B, C and D</p>
---------------	--

	<p>Install per drawing 168078 T4 @ Ta (-40°C to 100°C) Enclosure Type 4X</p>
350900	<p>Ex ia IIC T4 AEx ia IIC T4 Class I, Zone 0 Class I, Division 1, Groups A, B, C and D; Class II, Division 1, Groups E, F, and G; Class III, Division 1</p> <p>When installed with an approved zener barrier per BN drawing 167923.</p> <p>T4 @ T4 = 100°C</p> <p>Ex nL IIC Class 1, Zone 2 Class I, Division 2 (non-incendive), Groups A, B, C, and D</p> <p>when installed per BN drawing 168077.</p>
330750, 330752	<p>Ex ia IIC Class I, Zone 0, AEx ia IIC</p> <p>Class I, Division 1, Groups A, B, C and D Class II, Division 1, Groups E, F and G Class III, Division 1</p> <p>Ex nL IIC Class I, Division 2, Groups A, B, C and D</p>

ATEX/IECEx

330450, 350900, 330750, 330752

330450, 350900, 330750, 330752	<p> II 1 G Ex ia IIC or IIB Ta, T4 492°C</p> <p> II 3 G Ex na IIC or IIB Ta, T4, T1 492°C Gc</p> <p>Ta, T1, T4 492°C Ta, T4, T1 492°C</p>
---------------------------------------	--

Temperature Class	Temperature Range	Equipment
T4	-40°C to +100°C	Electrical Housing

T1	-40°C to +400°C	Sensor and Cable
T1	-40°C to +482°C	Sensor and Cable (3509000)

Entity Parameters for Zone 0/1 and Zone 2

Group	IIC				IIB
	Type	350450	330750	330752	350900
	30450 Type S	330750 Type S	330752 Type S		350900
Ui	30V	28V	28V	28V	29.2V
Ii	200mA	120mA	120mA	153mA	279mA
Pi	1.5W	1.0W	1.0W	.84W	1.95W
Ci	7 ηF	1 ηF	1 ηF	37 ηF	37 ηF
Li	30 μH	30 μH	30 μH	30 μH	30 μH

Hazardous Area Conditions of Safe Use

ATEX/IECEX

Zone 0/1:

Equipment must be connected to equipment, which meets the abovelisted entity parameters.

The cables type A or B (in compliance with EN 60079-25) must respect the cable parameters listed with the entity parameters.

Special Notes for 330450, 330750, 330752 and 350900

- This equipment is intrinsically safe and can be used in potentially explosive atmospheres.
- This system is intrinsically safe when connected to an associated intrinsically safe power supply meeting the entity parameters.
- Operating ambient temperature -400C to +1000C (Electronic Housing)
- Operating ambient temperature -400C to +4000C (Sensor and Cable)
- Operating ambient temperature -400C to +4820C (Sensor and Cable for 350900).


Zone 2 :

The supply electrical parameters shall not exceed the values mentioned in the tables above.

Special Notes for 330450, 330750, 330752 and 350900

- The equipment is safe when connected to an associated source, containing a reliable material limiting current and voltage meeting the entity parameters.
- Operating ambient temperature -400C to +1000C (Electronic Housing)
- Operating ambient temperature -400C to +4000C (Sensor and Cable)
- Operating ambient temperature -400C to +4820C (Sensor and Cable for 350900).

Ordering Information

 For the detailed listing of country and product specific approvals, refer to the **Approvals Quick Reference Guide**, Document 108M1756, at Bently.com.

High Temperature Velocity and Acceleration Sensor

350900-AAA

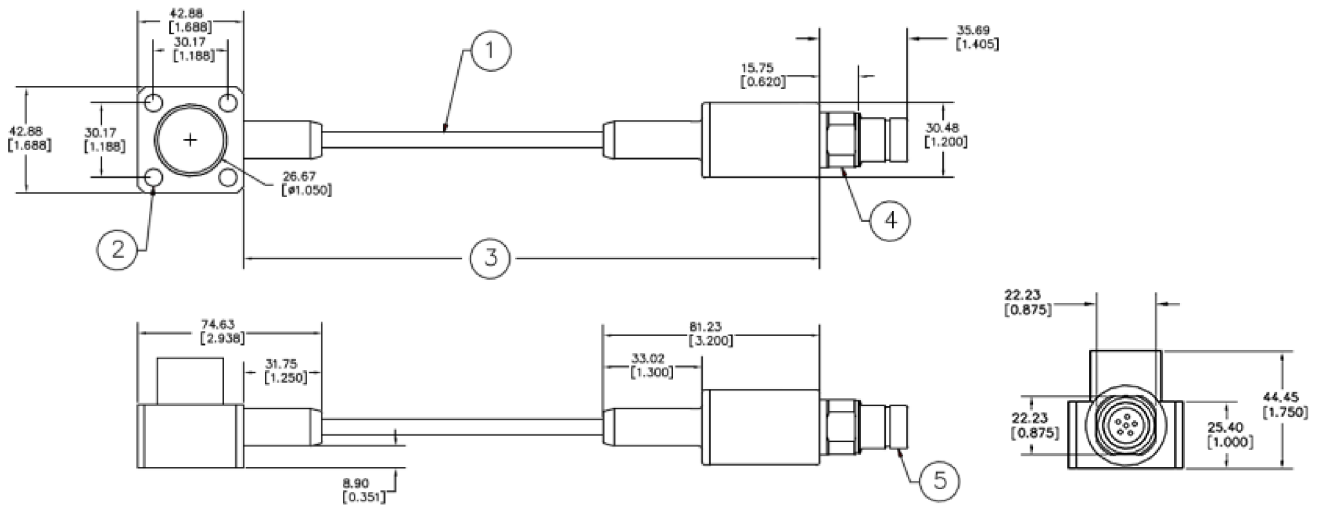
A: Integral Cable Length Option	
023	23 inches (0.58 metres)
026	26 inches (0.66 metres)
027	27 inches (0.69 metres)
044	44 inches (1.12 metres)
077	77 inches (1.96 metres)
083	83 inches (2.11 metres)
158	158 inches (4.0 metres)
237	237 inches (6.0 metres)
315	315 inches (8.0 metres)
394	394 inches (10.0 metres)

HTVAS Field Interconnect Cable

350901-AAA

A: Cable Length	
010	10 ft (3.05 metres)
040	40 ft (12.2 metres)

Graphs and Figures



1. Stainless steel overbraided MI cable
2. 0.283 diameter through (typical), 4 places
3. Length
4. 1-12 UNF-2A
5. MIL-DTL-83723/90 connector

Figure 1: 350900 Transducer Dimensional Drawing

Dimensions are in millimetres [inches]

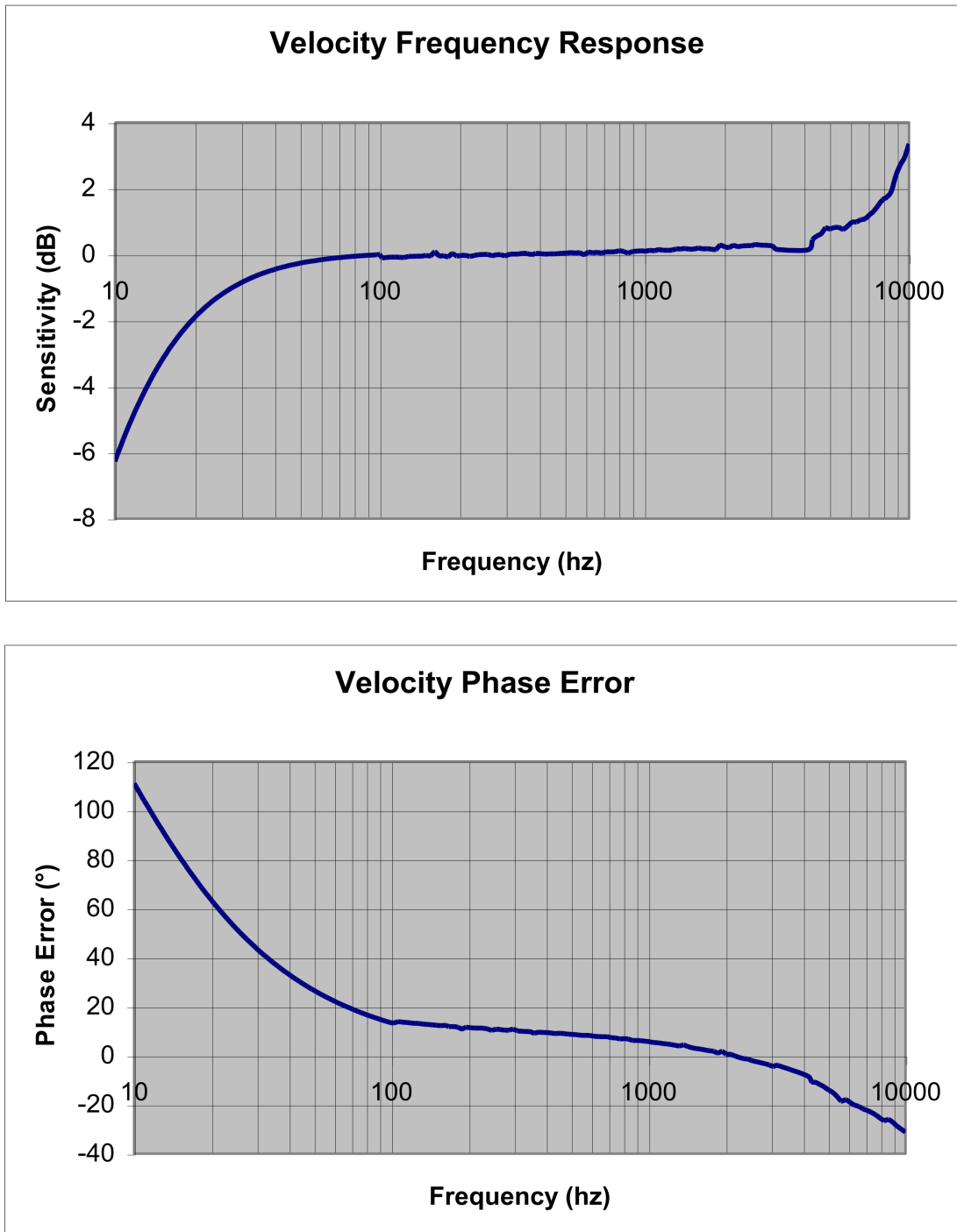


Figure 2: Typical Velocity Amplitude and Phase Response

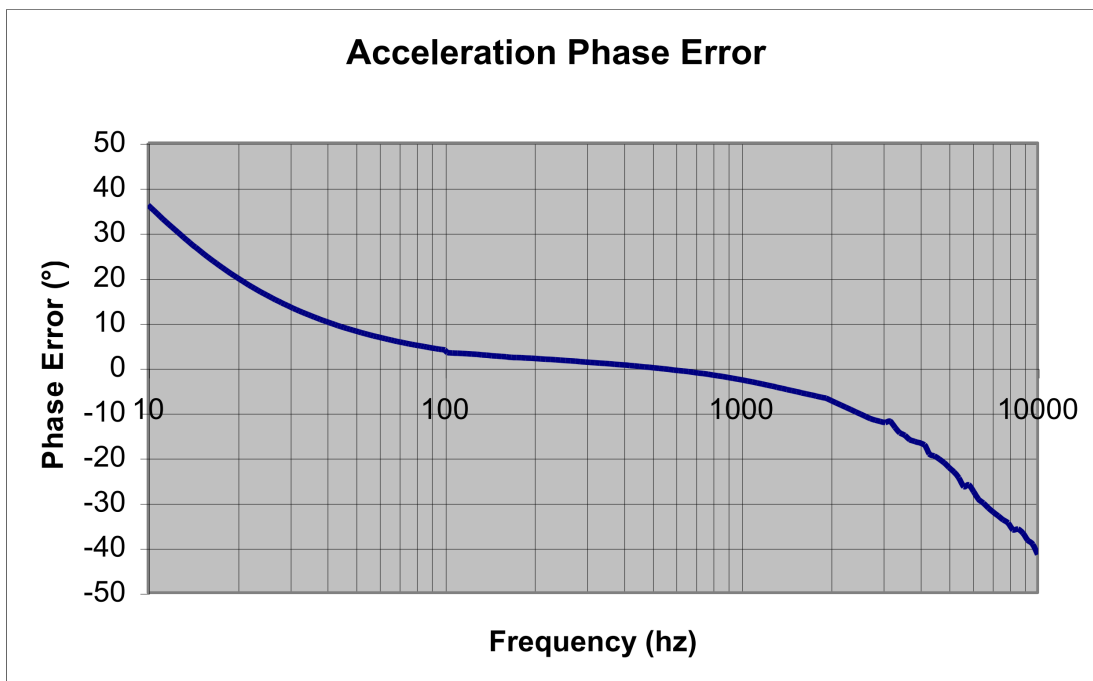
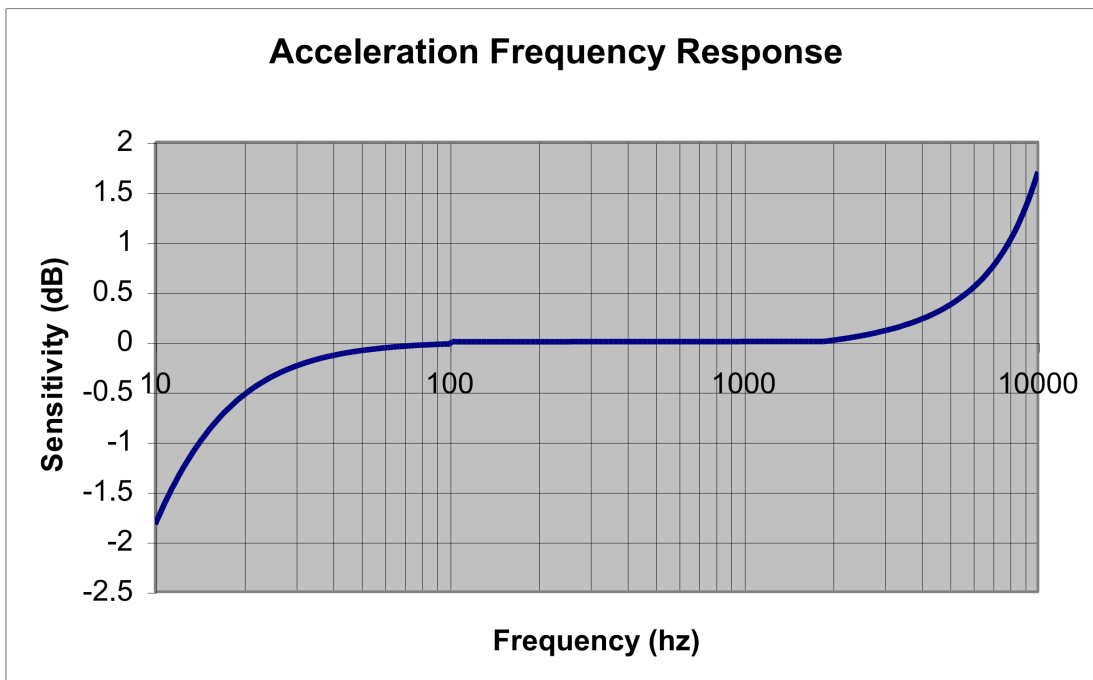


Figure 3: Typical Acceleration Amplitude and Phase Response

Copyright 2019 Baker Hughes, a GE company, LLC ("BHGE") All rights reserved.

Bently Nevada and Orbit Logo are registered trademarks of BHGE in the United States and other countries. All product and company names are trademarks of their respective holders. Use of the trademarks does not imply any affiliation with or endorsement by the respective holders.

This product may be covered by one or more patents, see Bently.com/legal for current status.

The information contained in this document is subject to change without prior notice.

1631 Bently Parkway South, Minden, Nevada USA 89423

Phone: 1.775.782.3611 Bently.com

