



# Flame Tracker\* Dry 325

## No water cooling needed!

### Hot end operates up to 325°C

Our Reuter Stokes Flame Tracker Dry 325 senses the ultraviolet (UV) wavelengths produced by a flame and signals whether a flame condition exists. This rugged design reduces maintenance by moving sensitive electronics away from the heat, thereby eliminating the need for water cooling. The Silicon Carbide (SiC) optical photodiode is designed for use with multiple fuels, low NO<sub>x</sub> combustors and steam injection. The Flame Tracker Dry 325 is applicable to all GE gas turbine models.



## High Sensitivity, Fast Response

- **Proven SiC technology** has high sensitivity to longer UV wavelengths and is not susceptible to black body radiation.
- **Rapid response** time of less than 175 milliseconds. Similar products may take as long as a full second to respond, which creates a potentially undesirable situation.
- Built with the **same proven sensing technology** that has worked in the Flame Tracker for 20 years
- **Analog output** with a wide dynamic range
- Patented circuitry

## Reduced Maintenance

- **No water cooling lines**, which reduces sensor replacement time and eliminates maintenance of water cooling systems.
- **Mineral insulated cable** eliminates the need for electrical conduit and the use of fragile fiber optic cable.
- **Full operation allowed** during the water wash cycle.
- **Ready to install**, no programming necessary.

## Reliable, Low Voltage Operation

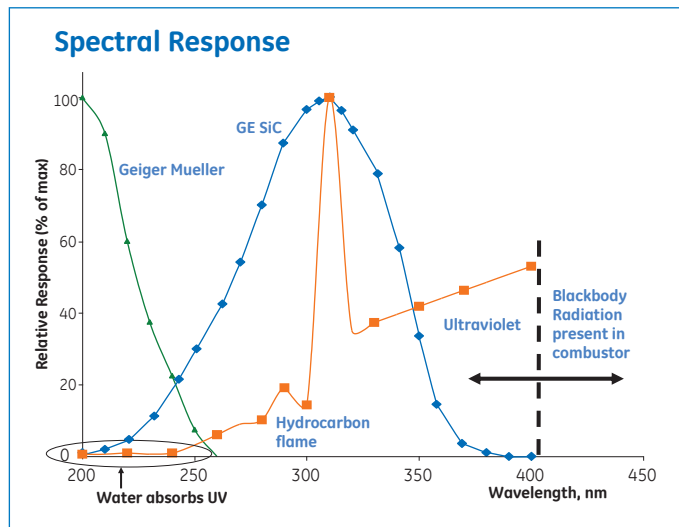
- **High reliability.** Ruggedized construction, high temperature materials, rigorous validation.
- **Industry standard** output signal (4-20 mA).
- **Fuel flexibility**—operates reliably with many fuels, with or without steam injection.
- **Improved safety** through low voltage operation. Eliminates the 350V DC supply voltage and the need for special wiring and explosion-proof conduit.
- **Ruggedized** mineral insulated cable.

## Customized Conversion Kits

Designed to replace existing sensors, the Flame Tracker Dry 325 is applicable to all GE gas turbine models. In addition, it is ETL, ATEX, and IECEx certified.

## Specifications

### Sensor Responsivity and Hydrocarbon Flame Emission Spectrum



#### Flame Emission

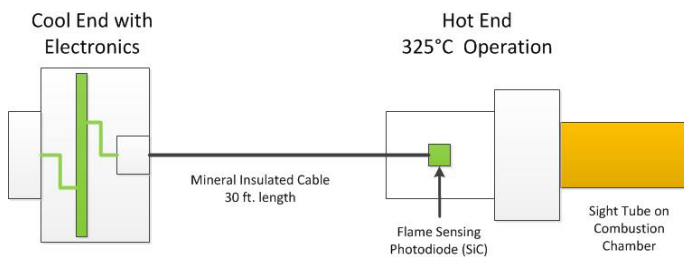
#### Geiger Mueller

Sensitivity at shorter wavelengths is a poor match for the high intensity flame peak.

#### GE SiC

Peak sensitivity closely matches the key flame peak at 310 nm.

## System Configuration



## Operating

Power Requirements	24 VDC nominal, 12-30 VDC @ 100 mA
Output	4-20 mA (a module to convert output to other controller inputs is available)
Response Time	< 175 milliseconds
Operating Temperature Range	Cool End: 40°C to 150°C <sup>(1)</sup> (104°F to 302°F) Hot End: 40°C to 325°C (104°F to 617°F)
Survivability Temperature Range	Cool End: -51°C to 150°C (-60°F to 302°F) Hot End: -51°C to 325°C (-60°F to 617°F)
Process Pressure	To 400 psig (2.8 MPa)
Sensitivity	5 mA @ 1x10 <sup>10</sup> photons/in <sup>2</sup> /sec. @ 310 nm

(1) Thermal shutdown of the cool end occurs at 150±10°C

## Material

Body Mount	AISI 316 Stainless Steel
Housing	AISI 304 Stainless Steel (sealed and Argon filled)
Mechanical Interface	3/4" NPT female
Sensing Element	Silicon Carbide (SiC) photodiode